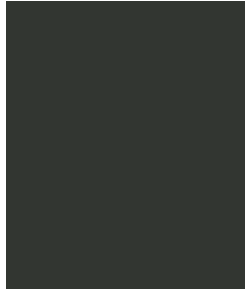
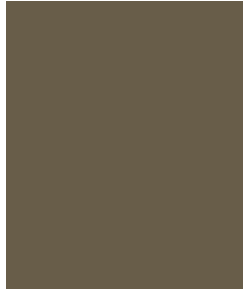


Valmont's durable and attractive powder coat colors are chemical, corrosion and abrasion resistant. Enhance your pole's aesthetic appeal by selecting one of our custom powder coat colors.

**Standard Colors** - Available in any quantity at no additional charge.



**DB**=Dark Bronze \*SD



**MB**=Medium Bronze \*SD



**DG**=Dark Green \*SD



**HG**=Hunter Green \*SD



**BK**=Black \*SD



**LG**=Light Gray \*SD



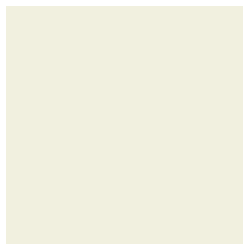
**WH**=White \*SD

\*SD = Super Durable Powder, a premium quality finish, provides enhanced resistance to chalking and fading while improving color retention. Super Durable Powder is available in a variety of non-standard colors at an additional charge.

**Readily Available Colors** - Additional charges may be incurred.



**CB** = Cocoa Brown



**ST** = Sandstone



**BR** = Burgundy



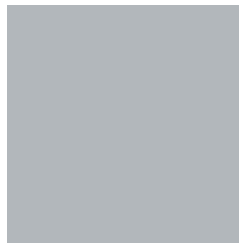
**RD** = Red \*SD



**BV** = Dark Blue Violet



**CG** = Copper Green



**SL** = Silver

Choose from a rainbow of colors or Valmont can match a given color with large enough quantities and sufficient lead times.

PLEASE NOTE: Due to the printing process, color shown may vary from actual paint color. Contact Valmont for paint samples.

Need a tough, consistently finished product with a quick delivery? Use Valmont's high performance powder. Powder provides:

- color retention
- coating consistency
- superior gloss
- chemical and abrasion resistance
- ultra-violet durability
- overall weatherability
- environmentally safe

The resistance to abrasion provides long term corrosion protection. The result, a coating so durable that it results in a longer product life. Depend on Valmont's years of experience and knowledge in factory applied powder coating technology.

**To insure the benefits of Valmont's F-264 powder coating, please specify:**

**Surface Preparation:** The exterior steel surface is blast cleaned to Steel Structures Painting Council Surface Preparation Specification No. 6 (SSPC-SP6) requirements utilizing cast steel abrasives conforming to the Society of Automotive Engineers (SAE) Recommended Practice J827. The material must be visually inspected for lamination after blasting. The blast method used is a recirculating, closed cycle centrifugal wheel system with abrasive conforming to SAE Shot Number S280.

**Coating:** Interior surfaces (pole shafts only) at the base end for a length of approximately 2.0' are mechanically cleaned and coated with a zinc rich epoxy powder. The coating is electrostatically applied. All *exterior* surfaces are coated with either a Polyester Urethane, TGIC (Triglycidyl Isocyanurate) Polyester or, when specified, a Super Durable Powder to an average dry film thickness (DFT) of 3.0 mils (0.003"). The coating is electrostatically applied and cured in a gas fired convection oven by heating the steel substrate to a minimum of 350° F and a maximum of 400° F.

For enhanced performance, choose a Super Durable Powder. The Super Durable Powder provides a minimum of three times the gloss retention, color retention and ultra violet light resistance compared to the standard powder coatings. The Super Durable Powder is available only in Valmont's standard colors. Other colors may be made available upon factory request.

To ensure inter-process inspection, the coating must take place at the same physical location as the manufacturing process.

**Packaging:** In order to protect the superior finish during transportation, a wrapping of 1/8" U.V. inhibiting plastic-backed packing foam must be used prior to shipment on small poles. Larger poles are cradled in a 1" rubberized foam base.